



For use on dual action and random orbital sanders. The industry's highest performing and broadest selection of paper discs in PSA (pressure sensitive adhesive) disc rolls and individual discs, and hook and loop discs.

Applications: Stripping and preparing primed and painted surfaces for finishing, sanding of plastics, fiberglass and composites, bare wood sanding, light weld blending, preparing and finishing metal, and sanding of all gel coat and body filler compounds

Size Range: 3" – 8"

Grit Range: 36 – 1500

Abrasive Grain: Ceramic Alumina, Zirconia Alumina, Aluminum Oxide, Silicon Carbide

Attachment Systems: PSA (pressure-sensitive adhesive), hook and loop

Paper Weights: Heavyweight – E and F; Lightweight – B and C

Vacuum Holes: See product availability charts

Machine Used:



MATERIAL/APPLICATION-TO-PRODUCT RECOMMENDATION GUIDE

	BEST Highest Productivity Lowest Total Cost		BETTER Excellent Blend of Performance & Price		GOOD Consistent Performance: Low Initial Price
	Heavy-Medium Stock Removal	Light Stock Removal-Finishing	Heavy-Medium Stock Removal	Light Stock Removal-Finishing	Light Stock Removal-Finishing
Primed, Painted Surfaces		Dry Ice A975	BlueFire H875P	OP A275	Gold Reserve A296
Fiberglass / Composites / Gel Coats		Dry Ice A975	BlueFire H875P	OP A275	Gold Reserve A296
Wood		Dry Ice A975	BlueFire H875P	OP A275	Gold Reserve A296
Metal	Norton SG H920	Dry Ice A975	BlueFire H822	OP A275	Gold Reserve A296
Body Fillers / Compounds / Plastics		Dry Ice A975	BlueFire H875P	OP A275	Gold Reserve A296

APPLICATION/GRIT RECOMMENDATION GUIDE

COARSER (GRINDING)										FINER (FINISHING)									
36	40	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500
Roughing to Intermediate				Intermediate to Finishing										Fine Finishing					
																			Ultra Fine Finishing

CROSS REFERENCE GUIDE

TOTAL PERFORMANCE								INITIAL PRICE	
NORTON	BEST		BETTER					GOOD	
	F-Wt.	B- & C-Wt.	F-Wt.	E-Wt.	B-Wt.	B-Wt.-Wt.	B-Wt.	C-Wt.	B-Wt.
	Norton SG H920	Dry Ice A975	BlueFire H822	BlueFire H875P	OP A275	A270	Durite A475	A290	Gold Reserve A296
3M	763U, 751I	734U, 735U, 765L	–	750U, 751U, 740I, 745I	216U, 255L, 260L, 334U	210U, 268L, 360L	414N, 415N, 405N, 415U, 435U	236U	214U, 316U Red. NX
Hermes	CB115	–	BW 115	–	VC154-LL	VC152	PSF-LL, SF168	HCAB-LL, HC135, VC151-LL	–
Indasa	–	–	–	–	RedLine	–	–	–	WhiteLine
Klingspor	–	PS36	PS20, PS21, PS22	–	PS33	–	PL35	PS33	PL36
Mirka	–	–	–	Royal Coarse Cut	Q-Silver, Royal, Royal Micro	Silver	CaratFlex, PolarStar	Bulldog Gold, Basecut	Carat (B), Basecut
SIA	–	1950	1820, 1919	1820, 1919	1940, 1950	–	1748	1947	–
VSM	–	–	–	KP510E, KP709	MPG	–	CP131A	KP911	MP10

Heavyweight Paper Discs



NORTON SG H920 CERAMIC ALUMINA

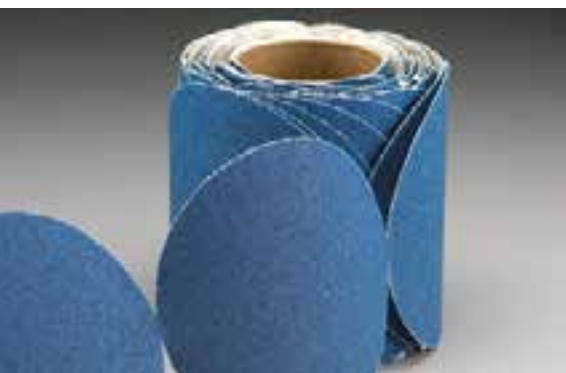
BEST CHOICE FOR MOST DEMANDING STOCK REMOVAL APPLICATIONS

FEATURES

- Durable and friable Norton SG ceramic alumina abrasive
- Strong, heavy F-weight paper, synthetically-coated

BENEFITS

- Fast aggressive cutting action, yet cool cutting
- Maximum durability and resistance to edge chipping and shedding
- Premier product for metal fabricating and blending; ideal for soldered and welded areas



NORTON BLUEFIRE H822 ZIRCONIA ALUMINA

BETTER CHOICE FOR AGGRESSIVE METALWORKING APPLICATIONS

FEATURES & BENEFITS

- Patented zirconia alumina abrasive provides 2X-3X life over aluminum oxide products
- Strong F-weight paper, synthetically-coated for excellent durability and chip resistance
- Designed for "metal in the white" and a variety of wood sanding operations where aggressive cutting action and extra durable backing are needed
- Non-stearated (no anti-loading agents) for non-contaminating; often required for prime auto and aerospace paint applications
- Pressure sensitive adhesive and linked disc roll format allow easy application, removal, and dispensing



NORTON BLUEFIRE H875P ZIRCONIA ALUMINA

BETTER CHOICE FOR SOFT MATERIAL AND WOOD APPLICATIONS

FEATURES

- Next-generation zirconia alumina abrasive
- Strong, heavy, E-weight paper
- Open coat design

BENEFITS

- Extended life over original zirconia alumina products
- Improved cut rate
- Increased durability and chip resistance, flexible
- Reduced loading; ideal for body-filler, fiberglass, wood and composites

Stick & Sand (PSA)
Heavyweight Disc Rolls
Non-Vacuum



TIER: BEST					BETTER		BETTER	
BRAND: Norton					Norton		Norton	
TRADENAME: SG H920					BLUEFIRE H822		BLUEFIRE H875P	
ABRASIVE: Ceramic Alumina					Zirconia Alumina		Zirconia Alumina	
PAPER BACKING WEIGHT: F-Weight					F-Weight		E-Weight	
FASTENING: PSA					PSA		PSA	
SIZE	GRIT	ROLLS/STD. PKG.	DISCS/ ROLL	PART #	PART #		PART #	
5	60	4	100	66261149873	66261137310			
	80	4	100	66261149872	66261137309		66261124977	
	100	4	100	66261149871	66261137308			
	120	4	100	66261149870	66261137307			
6	60	4	100		66261137323			
	80	4	100	66261149876	66261137322		66261125573	
	120	4	100	66261149874				
8	100	4	50	66261149879				
	120	4	50		66261137333			

Refer to the end of this section for back-up pads and accessories.